

SOFT PRINT®

Description Very soft and stretchable PU TRANSPARENT heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.
Suited for white, light colored fabrics.
Recommended for big size prints.

Average film thickness before application: **80 micron**
Maximum thickness at the suggested transfer instructions: **30 micron**

Basic information Due to the many different base materials available on the market, the following instructions are given as a guideline only :
Plotter settings (eg. with ROLAND VP-300)
Blade: **new at 50°**
Minimum required pressure: **70 gf**
Transfer setup
Temperature: **155°C (310°F)**
Time: **15"**
Pressure: **2,5 to 5 bar**

Application instructions

Mirror print. Wait at least one hour before weeding, to let the ink dry.
Cut
Weed out the excessive material paying attention to remove both layers
Before the first use, we recommend to preheat the lower plate for 20" at 155°C
Place the print on the fabric with its polyester backing
Heat apply
Remove the support warm or cold

Suitable textiles White or light colored: cotton, polyester, Lycra® and blends of these materials (not suited for treated and dye sublimation fabrics). Suggested for stretchable fabrics.

Washing instructions Wait **24h** after the heat transfer
60°C Max- inside out
Do not use bleach or other aggressive chemical agents.
Dry clean: **no**
Tumble dry: **no**



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N.B.

All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).
This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office.
Thank you.