

## **EASY TRANSFER**

Description	PU heat seal material with polyester backing featuring a matt finish, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks. Average film thickness before application: <b>90 micron</b>
Basic information	Due to the many different base materials available on the market, the following instructions are given as a guideline only : Plotter settings (eg. with ROLAND VP-300) Blade: <b>new at 50°</b> Minimum required pressure: <b>65 gf</b> <b>Transfer setup</b> Temperature: <b>140°C</b> (284°F) Time: <b>10</b> " Pressure: <b>medium (3:4 bar)</b>
Application instructions	Print and cut Weed out the excessive material Remove the print from the support without the use of application tapes Should you want to transfer immediately after printing, it is recommended to cover with silicon paper (110g/sqm). Otherwise, for an easier application without silicon paper, let the print dry for at least 6 hours During the first use, we recommend to preheat the lower plate for 20" at 135°C Heat apply

Suitable textiles	Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)
Washing instructions	Wait <b>24h</b> after the heat transfer <b>60°C Max</b> - inside out Do not use bleach or other aggressive chemical agents. Dry clean: <b>no</b> Tumble dry: <b>yes</b>



Siser s.r.l.

All information given in this sheet are based on our experience. We always recommend performing a test before starting standard production. For best results we recommend to store the product away from direct sunlight. Viale della Tecnica nº 18 36100 Vicenza - Italy Tel. +39 0444.287960 Fax +39 0444.287959

N.B.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office. Thank you.

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