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COLORPRINT EXTRA

Description PVC heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or thermoresin based inks. Suggested for “difficult” fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas. Average film thickness before application: **150 micron**

Basic information Due to the many different base materials available on the market, the following instructions are given as a guideline only :
 Plotter settings (eg. with ROLAND VP-300)
 Blade: **new at 50°**
 Minimum required pressure: **70 gf**
Transfer setup
 Temperature: **165°C (330°F)**
 Time: **15”**
 Pressure: **medium (3÷4 bar)**

Application instructions **N.B.: if working on treated fabrics, perform an application and wash test first.**

Print and cut the material
 Let the print dry at least 12 hours before rolling, overlaying or heat transferring the material
 Weed the exceeding material
 Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)
 Warm up the fabric a few seconds. Then, heat apply
 Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Suitable textiles Polyamide, nylon and treated materials (not suited for dye sublimation fabrics)

Washing instructions Wait **24h** after the heat transfer
30°C Max- inside out
 Do not use bleach or other aggressive chemical agents.
 Dry clean: **no**
 Tumble dry: **not recommended**



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N.B.

All information given in this sheet are based on our experience.
 We always recommend performing a test before starting standard production.
 For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office.
 Thank you.