

COLORPRINT PU EXTRA

Description	PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or thermoresin based inks. Suggested for "difficult" fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas. The material is certified Öko-Tex® Standard 100 Class I Average film thickness before application: 120 micron
Basic information	Due to the many different base materials available on the market, the following instructions are given as a guideline only : Plotter settings (eg. with ROLAND VP-300) Blade: new at 50° Minimum required pressure: 80 gf Transfer setup Temperature: 155°C (310°F) Time: 15" Pressure: medium (3:4 bar)
Application instructions	Print and cut the material Weed the exceeding material Remove the print from the polyester backing using Siser's T.T.D. Easy (adhesive, transparent and resistant to high temperatures) Heat apply Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)
Suitable textiles	Polyamide, cotton, nylon and treated materials (not suited for dye sublimation fabrics)
Washing instructions	Wait 24h after the heat transfer 60°C Max - inside out Do not use bleach or other aggressive chemical agents. Dry clean: no Tumble dry: not on cotton
Management SS 9001:2008	 N.B. All information given in this sheet are based on our experience. We always recommend performing a test before starting standard production. For best results we recommend to store the product away from direct sunlight.
Viale della Tecnica nº 18 36100 Vicenza - Italy Tel. +39 0444.287960 Fax +39 0444.287959 info@siser.it - www.siser.it	The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

r.e.a. vi 171856 - reg. imp. vi n° 14971 c.s. € 103.300 i.v.-p.iva 01591490246 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office. Thank you.