


THERMOREFLEX® PLUS

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	170 microns	Non adhesive polyester	REACH n° 1907/2006/EU EN 20471 OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 <small>19.HIT.86736 HOHENSTEIN HTTI</small> VEGANOK AZIENDA N. 1004 

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	from 70 to 100 with new blade, 110 with used blade	20cm/sec	5+10 seconds	155°C (311°F)	Medium (2,5/ 3,5 bar)	warm

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Transfer for 5" under suggested conditions
- Remove the carrier in warm conditions
- Cover with baking paper
- Press another 10" for final fixing

PRODUCT HIGHLIGHTS

- High retroreflectivity power
- Follows EN ISO 20471 regulation

NOTE: We highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 60°C, best inside-out	YES best inside-out	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office: info@siser.it



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