

Features



50 micron CAST White PVC film



Slidable & Grey adhesive



Double-side PE Coated Air Free Liner



Up to 5 years durability



Applications

- Outdoor Signage
- Indoor Signage
- Vehicle Wraps
- Vehicle slight curve
- Back-lit
- Window
- Smooth Wall
- Textured Wall
- LSE (PP, PE, ABS)
- Signboard (Lettering)



Fire Certification

Class B. BS EN 13501-1:2007



Printers

- Solvent Inkjet
- Latex Inkjet
- UV Inkjet
- Screen Printing
- Not Printable



Roll Sizes

- 105cm (41in)
- 110cm (43in)
- 122cm (48in)
- 127cm (50in)
- 137cm (54in)
- 152cm (60in)
- 155cm (61in)
- 160cm (63in)

Physical Properties

Property	Specification	Test Method
Thickness (Including adhesive)	80 μ m \pm 10%	Micrometer
Tensile strength	\geq 1.8kg/cm	ASTM 882
Elongation	\geq 100%	ASTM 882
Peel adhesion(24hrs)	\geq 1,000g/in	180 peeling PSTC-1
Application temp.	\geq 10°C	18 to 25°C optimum, on clean substrate
Gloss : LD723TG	70 \uparrow	@60, in Machine Direction
LD723TM	30 \downarrow	(ASTM D 2457)
Dimensional Stability	Max 0.5mm	Adhered to Aluminum Plate, Length Direction (100°C Oven, 2hr , Average)
Release liner thickness	0.18mm \pm 10%	Micrometer

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Recommendation



Shelf life

Shelf life is 12 months from factory shipment.
Storage condition: Free from excessive moisture, temperature, direct sunlight (20°C x 50% R.H)



Durability

Durability is based on unprinted film vertical exposure
Please see Durability guide of LG Hausys (www.lghausys.com)



Lamination Film

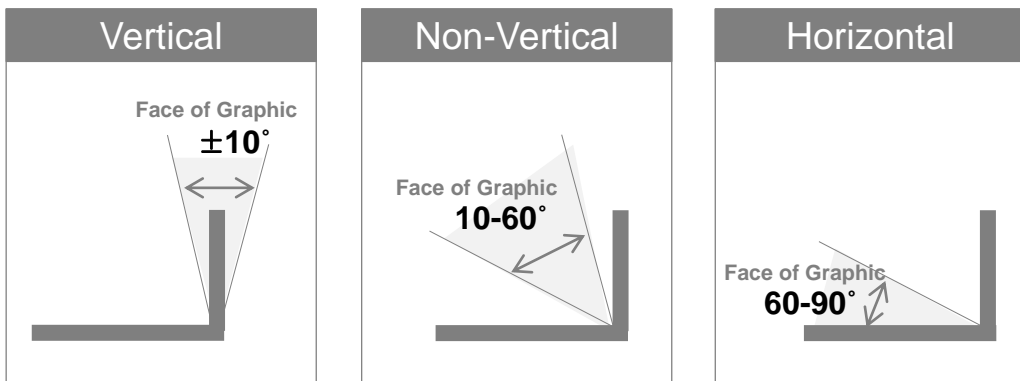
Cast DPM Series are recommended to use with LG Cast lamination film
- LP809903 : 25 μ m Clear Cast

Durability Guide



Durability Period & Exposure Conditions

Exposure to	Durability period		Examples (5 years product, Zone 1&2)
	Zone 1 & 2	Zone 3	
Vertical	100%	50%	5 years \times 100% = 5 years
Non-Vertical	60%	30%	5 years \times 60% = 3 years
Horizontal	30%	15%	5 years \times 30% = 1.5 years



Please refer to LG Hausys durability guide of zone 1,2 and 3. (Zone system chart)