

## LASER TRANSFER

**Description** Printable sheets, in sizes A4 or A3, for printing with laser / color copiers (printer settings are shown on the next sheet).  
Average thickness of the material without transfer image: **105 microns**

**Basic information** Taking into account the usable printing devices and the various types of the materials on which you are able to transfer, the following indications are only a guideline:

**Transfer setup:**

Temperature: **200 ° C** (390°F)

Time: 40 " + 40 " (20 " + 40 " if using automatic presses)

Pressure: High (4 to 5 bar)

**Plotter settings (ie. With ROLAND GX24 plotter):**

Blade: 45 °

Minimum pressure required: 60 gf

**Application instructions**

Print on sheets of LASER TRANSFER and cut out the image

Weed the excess material.

In the case of a pre-spaced graphics allow a 3 hour drying time before using an application tape.

Remove from the paper backing by hand, or in the case of a pre-spaced graphic use application tape to remove image.

Cover image with silicone (glossy side down) or parchment paper and then a cloth or soft cardboard.

Press for 20 seconds with an automatic press, or 40 seconds with a manual press.

In the case that application tape was used, remove the application tape and cover the image with silicone paper (glossy side down) or parchment paper and then a cloth or soft cardboard.

Press for another 40 seconds.

Remove the textile from the press and rub the silicone/parchment paper with a cloth to cool it down and prevent the toner from sticking to the paper.

Delicately remove the silicone paper/parchment paper.

To create a "softer look" of the print, delicately stretch the material width-wise.

**Note: When ironing transferred garment always cover with silicon paper**

**Suitable textiles**

Light or dark textiles: cotton, polyester and cotton/polyester blends  
(Not suited for treated fabrics and dye-sublimated fabrics)

**Washing instructions**

Wait **24h** after the heat transfer

**40°C Max**

Do not use bleach or other aggressive chemical agents.

Dry clean: **no**

Tumble dry: **no**



**Siser s.r.l.**

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N.B.

All information given in this sheet are based on our experience.

We always recommend performing a test before starting standard production.

For best results we recommend to store the product away from direct sunlight.

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our website [www.siser.it](http://www.siser.it).

For further information, please contact our Sales Office.

Thank you.

**SUITABLE LASER PRINTERS / COPIERS**

BRAND	MODEL	PAPER SETTING	BRAND	MODEL	PAPER SETTING	
CANON	serie CLC *	Heavy Paper	NASHUATEC	DSC 328 *	Heavy Paper	
	CP 660 *	Not suitable		MPC2000	Cardstock	
	IRC 2880	Heavy Paper		MPC2500AD	Cardstock	
	C1	Heavy Paper 2		MPC2500e	Cardstock	
DEVELOP	QC 2235+	Labels 1	OKI	SPC 420 DN	Cardstock 1	
	QC 3101	Labels 1		C 3100/3200	Labels	
	ineo 450+	Labels 1		C 3300/3400	Glossy Paper	
	ineo 250+	Labels		C 5200/5500	Labels	
EPSON	Laser C 8500	Not suitable	RICOH	C 5600/5900	Labels 2	
	Laser C 8600	Labels		8600 - 8800	Labels 2	
	Aculaser C 1100	Not suitable		C 5200/5400	Labels	
	Aculaser C 1900S	Labels		C 5700	Glossy Paper	
HP	1500 L	Heavy Paper	TALLY	C 9300/9500	Labels	
	2500 L	Heavy Paper		C 9600 / 9800	Labels	
	2550 L	Ultra Heavy Paper		C711 WT	Labels 2	
	3500 N	Labels		Aficio AP3800C	Labels	
	4550	Heavy Paper		Aficio 2228C *	Heavy Paper	
	3550	Labels		Aficio C811	Ultra Heavy Paper 3	
	3600	Labels		Aficio CS510E	Ultra Heavy Paper 3	
KYOCERA	FS-C5020N	Special/Heavy Paper	TOSHIBA	Aficio DSC428	Heavy Paper	
	KM-C2520	Heavy Paper		Aficio CL4000DN	Heavy Paper 1	
	KM-C2525E	Heavy Paper		8004/81004 *	Labels	
	KM-C3225	Heavy Paper		8008	Labels	
LEXMARK	KM-C3232E	Heavy Paper	UTAX	8204 *	Labels	
	KM-C4035E	Heavy Paper		8006e *	Heavy Paper	
	C912	Heavy Paper		XANTE	CDC1526D	Heavy Paper
	MINOLTA	MagiColor 2 *			Transparent	600 *
Bizhub C250/252		Labels 1	1200 PRO *		Heavy Paper	
Bizhub C350/351		Labels 1	ILLUMINA		Labels	
Bizhub C450/451		Labels 1	XEROX	DC 12 *	Heavy Paper	
Bizhub Pro C500	Normal 105g	DC 3535		Light Paper		
CF 2002	Labels 1	Workcenter 3545		Labels		
CF 3102	Labels 1 o 2	DC 50 *		Heavy Paper		
QMS 2200 *	Labels	M 24	Light Paper			
QMS 2300 DL	Ultra Heavy Paper	Phaser 7400	Light Paper			
QMS 2350	Ultra Heavy Paper	Phaser 7750	Light Paper			
MC 2400 W	Labels	DC 240/250	Heavy Paper			
QMS 6100 DL *	Heavy Paper	DC 1250	Heavy Paper 1			
Bizhub C253	Labels 1					
Bizhub C203	Labels 1					
Bizhub C353	Labels 1					
SHARP	MX2300N	Heavy Paper				

\* silicon oil fusor



Management System  
ISO 9001:2008



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