

# 2015 PRINT AND CUT

### APPLICATION INSTRUCTIONS

### PRODUCTION / APPLICATION **CARE INSTRUCTIONS / ACCESSORIES DETAILS** Adheres to: • Wait 24 hours before first wash • Visit printer manufacturer's site for profiles • 100% cotton • Machine wash warm with mild detergent • Heater/dryer setting: 113° F/45° C-122° F/50° C • Do not bleach • 100% uncoated polyester Print Material Poly/cotton blends • Do not dry clean • When printing heavy saturation ink, allow to Lycra/spandex • Dry at normal setting dry for 1 hour before cutting Leather Iron friendly • Cut and Weed design Blade: 45°/60° • Use TTD Easy Mask to transfer image CERTIFIED /> Recommended Accessories: Composition: PU • Temperature: 295° F/146° C TTD Easy Mask, Siser weeder, Siser Squeegee, Microns/Mils: 70/2.8 • Pressure: Medium • Time: 15-20 seconds • Peel HOT multipurpose paper, heat transfer cover sheet Compatible with Eco Solvent and Solvent based inks For best performance, cover and reheat for 2-3 seconds • Wait 24 hours before first wash • Visit printer manufacturer's site for profiles Adheres to: • Machine wash warm with mild detergent • Perform a test cut White or light colors only • Print in reverse and cut material • Do not bleach • 100% cotton • Do not dry clean • 100% uncoated polyester • Allow 4 - 6 hours before application • Dry at normal setting Poly/cotton blends No masking required! • Turn garment inside out Blade: 45°/60° • Temperature: 311° F/155° C Recommended Accessories: CERTIFIED > Composition: PU • Pressure: Medium Siser weeder, multipurpose paper, Microns/Mils: 30/1.9 • Time: 10-15 seconds • Peel WARM heat transfer cover sheet Peel design after 15 seconds - but not longer than 1 minute. if you wait longer than 1 minute, press shirt again and peel WARM after waiting 15 seconds Compatible with Eco Solvent and Solvent based inks • Wait 24 hours before first wash Adheres to: • Visit printer manufacturer's site for profiles • White or light colors only • Machine wash cold with mild detergent • Perform a test cut Do not bleach • 100% cotton • Print in reverse and cut material • Do not dry clean • 100% uncoated polyester • Allow 4 - 6 hours before application • Dry at normal dryer setting Poly/cotton blends Weed • Turn garment inside out • No masking required! Blade: 45°/60° **CPSIA** • Temperature: 320° F/160° C Composition: PU CERTIFIED Recommended Accessories: • Pressure: Medium Microns/Mils: 80/3.2 Siser weeder, multipurpose paper, • Time: 10-15 seconds heat transfer cover sheet Peel COLD Compatible with Eco Solvent and Solvent based inks • Wait 24 hours before first wash • Visit printer manufacturer's site for profiles Adheres to: • Heater/dryer setting: 113° F/45° C-122° F/50° C • Machine wash warm with mild detergent • 100% cotton • Do not bleach • 100% uncoated polyester • Print and cut material - no dry time required Poly/cotton blends • Do not dry clean Weed design Leather • Dry at normal setting • Use TTD Easy Mask to transfer image Sublimated polyester • Turn garment inside out • Temperature: 311° F/155° C Blade: 45°/60° • Pressure: Medium CERTIFIED > Recommended Accessories: Composition: PU • Time: 10-15 seconds TTD Easy Mask, Siser weeder, Siser squeegee, Microns/Mils: 110/4.3 Peel HOT multipurpose paper, heat transfer cover sheet Compatible with Eco Solvent and Solvent based inks For best performance, cover and reheat for 2-3 seconds • Visit printer manufacturer's site for profiles • Wait 24 hours before first wash Adheres to: • Perform a test cut • 100% cotton • Turn garment inside out Print and cut material • 100% uncoated polyester • Machine wash warm with mild detergent • Allow 4-6 hours before masking Poly/cotton blends • Do not bleach Weed design Leather • Do not dry clean • Use TTD Easy Mask to transfer image • Dry at normal dryer setting Blade: 45°/60° • Temperature: 305° F/152° C Composition: PVC **Recommended Accessories:** • Pressure: Medium Microns/Mils 165/6.5 TTD Easy Mask, Siser weeder, Siser squeegee, • Time: 10-15 seconds Compatible with Eco Solvent , Solvent , Latex and Thermal Resin (Gerber Printers) Inks. multipurpose paper, heat transfer cover sheet Peel HOT Adheres to: • Visit printer manufacturer's site for profiles • Wait 24 hours before first wash • 100% cotton • Turn garment inside out • Perform a test cut • 100% uncoated polyester Print and cut material • Machine wash warm with mild detergent Poly/cotton blends • Allow 4-6 hours before masking Do not bleach Lightly siliconed nylon Weed design • Do not dry clean Leather • Use TTD Easy Mask to transfer image • Dry at normal setting Blade: 45°/60° • Temperature: 320° F/160° C Composition: PVC Recommended Accessories: • Pressure: Light Microns/Mils: 135/5.3 TTD Easy Mask, Siser weeder, Siser Squeegee, • Time: 10-15 seconds Compatible with Eco Solvent , Solvent , Latex and Thermal Resin (Gerber Printers) Inks. multipurpose paper, heat transfer cover sheet Peel HOT

<sup>\*</sup> Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.



## 2015 PRINT AND CU

### **APPLICATION INSTRUCTIONS**

DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  • Leather  Blade: 45°/60°  Composition: PVC  Microns/Mils: 350/13.8  Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.	Visit printer manufacturer's site for profiles     Perform a test cut     Print and cut material     Allow 4-6 hours before masking     Weed design     Use TTD Easy Mask to transfer image     Temperature: 320° F/160° C     Pressure: Medium     Time: 15 seconds     Peel HOT	<ul> <li>Wait 24 hours before first wash</li> <li>Turn garment inside out</li> <li>Machine wash warm with mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Dry at normal setting</li> </ul> Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet
Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  Blade: 45°/60°  Composition: PU  Microns/Mils: 80/3.1  Compatible with Eco Solvent and Solvent based inks	Visit printer manufacturer's site for profiles     Print and cut material     No dry time required!     Weed design     Use TTD Easy Mask to transfer image      Temperature: 300° F/149° C     Pressure: Medium     Time: 15 seconds     Peel WARM (after 5 seconds)	<ul> <li>Wait 24 hours before first wash</li> <li>Turn garment inside out</li> <li>Machine wash warm with mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Dry at normal setting</li> <li>Recommended Accessories:</li> <li>TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</li> </ul>
Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends  • Leather  Blade: 45°/60°  Composition: PVC  Microns/Mils: 150/6  Compatible with Eco Solvent, Solvent and Latex based inks	Visit Printer manufacturer's site for profiles     Perform a test cut     Print and cut material     Allow 4-6 hours before masking     Weed design     Use TTD Easy Mask to transfer image     Temperature: 311° F/155° C     Pressure: Medium     Time: 15 seconds     Peel HOT	<ul> <li>Wait 24 hours before first wash</li> <li>Turn garment inside out</li> <li>Machine wash warm with mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Dry at normal setting</li> <li>Recommended Accessories:</li> <li>TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</li> </ul>
Adheres to:  • 100% cotton  • 100% uncoated polyester  • Poly/cotton blends • Leather  Blade: 45°/60° Composition: PU Microns/Mils: 85/3.3  Compatible with Eco Solvent, Solvent and Latex based inks	Visit printer manufacturer's site for profiles     Print and cut material     No dry time required!     Weed design     Use TTD Easy Mask to transfer image     Wait 2 hours before masking     Temperature: 300° F/150° C     Pressure: Medium     Time: 10-15 seconds     Peel WARM (after 5 seconds)	<ul> <li>Wait 24 hours before first wash</li> <li>Turn garment inside out</li> <li>Machine wash warm with mild detergent</li> <li>Do not bleach</li> <li>Do not dry clean</li> <li>Dry at normal setting</li> <li>Recommended Accessories:</li> <li>TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</li> </ul>
	Adheres to:  100% cotton  100% uncoated polyester  Poly/cotton blends  Leather  Blade: 45°/60° Composition: PVC Microns/Mils: 350/13.8  Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.  Adheres to: 100% cotton 100% uncoated polyester Poly/cotton blends  Blade: 45°/60° Composition: PU Microns/Mils: 80/3.1  Compatible with Eco Solvent and Solvent based inks  Adheres to: 100% cotton 100% uncoated polyester Poly/cotton blends  Leather  Blade: 45°/60° Composition: PVC Microns/Mils: 150/6  Compatible with Eco Solvent, Solvent and Latex based inks  Adheres to: 100% cotton 100% uncoated polyester Poly/cotton blends Leather  Blade: 45°/60° Composition: PVC Microns/Mils: 150/6  Compatible with Eco Solvent, Solvent and Latex based inks  Adheres to: 100% cotton 100% uncoated polyester Poly/cotton blends Leather  Blade: 45°/60° Composition: PU Microns/Mils: 85/3.3	Adheres to:  100% cotton  100% uncoated polyester  Poly/cotton blends  Leather  Blade: 45°/60° Composition: PVC Microns/Mils: 350/13.8  Compatible with Eco Solvent, Joshvent, Latex and Temperature: 300° F/160° C  Pressure: Medium  1 Time: 15 seconds  Periform a test cut  Print and cut material  Allow 4-6 hours before masking  Weed design  Use TTD Easy Mask to transfer image  1 Temperature: 320° F/160° C  Pressure: Medium  1 Time: 15 seconds  Peel HOT  Adheres to:  100% uncoated polyester  Poly/cotton blends  Blade: 45°/60° Composition: PU Microns/Mils: 80/3.1  Compatible with Eco Solvent and Solvent based ints  Adheres to:  100% uncoated polyester  Poly/cotton blends  Leather  Blade: 45°/60° Composition: PVC Microns/Mils: 150/6  Composition: PVC Microns/Mils: 150/6  Composition: PVC Microns/Mils: 150/6  Composition: PU Microns/Mils: 85/3.3  Adheres to:  100% cotton  Persoure: Medium  Time: 15 seconds  Perform a test cut  Print and cut material  Allow 4-6 hours before masking  Weed design  Use TTD Easy Mask to transfer image  Perform a test cut  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Perform a test cut  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Perform a test cut  Print and cut material  Allow 4-6 hours before masking  Weed design  Use TTD Easy Mask to transfer image  Perform a test cut  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Print and cut material  No dry time required!  Weed design  Use TTD Easy Mask to transfer image  Print and cut material  No dry time require



- Cut a piece of mask slightly wider than the image to cover
- Remove the paper backing from the mask and set aside
- Adhesive side up, place the mask down on a smooth, firm surface
- With the image facing down, center it on the mask, letting the middle drop down on to the adhesive, followed by the rest of the image
- Place your squeegee at a 45° angle over the center of the image. Using firm pressure, push the squeegee towards the outer edge of the image. This removes any trapped air between the image and the mask
- Repeat this process in several directions
- Lift a corner of the mask. Use a steady motion to separate the mask from the image.
- Place the transferred image back on the shiny side of the original masking paper that you set aside.
- We recommend using a cold laminator with our mask for large production runs

Watch the how-to TTD Easy Mask video on our youtube channel: https://www.youtube.com/watch?v=hUGTzqEnLHc

Visit us online at SiserNA.com for application videos, DigiPatterns™ and printable versions of our Tech Sheets













