





DETAILS
<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Lycra/spandex • Leather <p>Blade: 45°/60° Composition: PU Microns/Mils: 70/2.8</p> <p>Compatible with Eco Solvent and Solvent based inks</p> 

PRODUCTION / APPLICATION
<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Heater/dryer setting: 113° F/45° C-122° F/50° C • Print Material • <i>When printing heavy saturation ink, allow to dry for 1 hour before cutting</i> • Cut and Weed design • Use TTD Easy Mask to transfer image • Temperature: 295° F/146° C • Pressure: Medium • Time: 15-20 seconds • Peel HOT <p>For best performance, cover and reheat for 2-3 seconds</p>

CARE INSTRUCTIONS / ACCESSORIES
<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Iron friendly <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>




<p>Adheres to:</p> <ul style="list-style-type: none"> • White or light colors only • 100% cotton • 100% uncoated polyester • Poly/cotton blends <p>Blade: 45°/60° Composition: PU Microns/Mils: 30/1.9</p> <p>Compatible with Eco Solvent and Solvent based inks</p> 

<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Perform a test cut • Print in reverse and cut material • Weed • Allow 4 - 6 hours before application • No masking required! • Temperature: 311° F/155° C • Pressure: Medium • Time: 10-15 seconds • Peel WARM <p>Peel design after 15 seconds - but not longer than 1 minute. if you wait longer than 1 minute, press shirt again and peel WARM after waiting 15 seconds</p>

<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Turn garment inside out <p>Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet</p>




<p>Adheres to:</p> <ul style="list-style-type: none"> • White or light colors only • 100% cotton • 100% uncoated polyester • Poly/cotton blends <p>Blade: 45°/60° Composition: PU Microns/Mils: 80/3.2</p> <p>Compatible with Eco Solvent and Solvent based inks</p> 
--

<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Perform a test cut • Print in reverse and cut material • Allow 4 - 6 hours before application • Weed • No masking required! • Temperature: 320° F/160° C • Pressure: Medium • Time: 10-15 seconds • Peel COLD

<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash cold with mild detergent • Do not bleach • Do not dry clean • Dry at normal dryer setting • Turn garment inside out <p>Recommended Accessories: Siser weeder, multipurpose paper, heat transfer cover sheet</p>



<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather • Sublimated polyester <p>Blade: 45°/60° Composition: PU Microns/Mils: 110/4.3</p> <p>Compatible with Eco Solvent and Solvent based inks</p> 
--

<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Heater/dryer setting: 113° F/45° C-122° F/50° C • Print and cut material - no dry time required • Weed design • Use TTD Easy Mask to transfer image • Temperature: 311° F/155° C • Pressure: Medium • Time: 10-15 seconds • Peel HOT <p>For best performance, cover and reheat for 2-3 seconds</p>

<ul style="list-style-type: none"> • Wait 24 hours before first wash • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting • Turn garment inside out <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser squeegee, multipurpose paper, heat transfer cover sheet</p>
--



<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather <p>Blade: 45°/60° Composition: PVC Microns/Mils 165/6.5</p> <p>Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.</p>

<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Perform a test cut • Print and cut material • Allow 4-6 hours before masking • Weed design • Use TTD Easy Mask to transfer image • Temperature: 305° F/152° C • Pressure: Medium • Time: 10-15 seconds • Peel HOT

<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal dryer setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser squeegee, multipurpose paper, heat transfer cover sheet</p>
--



<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Lightly siliconed nylon • Leather <p>Blade: 45°/60° Composition: PVC Microns/Mils: 135/5.3</p> <p>Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.</p>

<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Perform a test cut • Print and cut material • Allow 4-6 hours before masking • Weed design • Use TTD Easy Mask to transfer image • Temperature: 320° F/160° C • Pressure: Light • Time: 10-15 seconds • Peel HOT
--

<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
--

* Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.



DETAILS	PRODUCTION / APPLICATION	CARE INSTRUCTIONS / ACCESSORIES
<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather <p>Blade: 45°/60° Composition: PVC Microns/Mils: 350/13.8</p> <p><small>Compatible with Eco Solvent, Solvent, Latex and Thermal Resin (Gerber Printers) Inks.</small></p>	<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Perform a test cut • Print and cut material • Allow 4-6 hours before masking • Weed design • Use TTD Easy Mask to transfer image <ul style="list-style-type: none"> • Temperature: 320° F/160° C • Pressure: Medium • Time: 15 seconds • Peel HOT 	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>




<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends <p>Blade: 45°/60° Composition: PU Microns/Mils: 80/3.1</p> <p><small>Compatible with Eco Solvent and Solvent based inks</small></p>	<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Print and cut material • No dry time required! • Weed design • Use TTD Easy Mask to transfer image <ul style="list-style-type: none"> • Temperature: 300° F/149° C • Pressure: Medium • Time: 15 seconds • Peel WARM (after 5 seconds) 	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
---	---	--



<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather <p>Blade: 45°/60° Composition: PVC Microns/Mils: 150/6</p> <p><small>Compatible with Eco Solvent, Solvent and Latex based inks</small></p>	<ul style="list-style-type: none"> • Visit Printer manufacturer's site for profiles • Perform a test cut • Print and cut material • Allow 4-6 hours before masking • Weed design • Use TTD Easy Mask to transfer image <ul style="list-style-type: none"> • Temperature: 311° F/155° C • Pressure: Medium • Time: 15 seconds • Peel HOT 	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
---	---	--



<p>Adheres to:</p> <ul style="list-style-type: none"> • 100% cotton • 100% uncoated polyester • Poly/cotton blends • Leather <p>Blade: 45°/60° Composition: PU Microns/Mils: 85/3.3</p> <p><small>Compatible with Eco Solvent, Solvent and Latex based inks</small></p> 	<ul style="list-style-type: none"> • Visit printer manufacturer's site for profiles • Print and cut material • No dry time required! • Weed design • Use TTD Easy Mask to transfer image • Wait 2 hours before masking <ul style="list-style-type: none"> • Temperature: 300° F/150° C • Pressure: Medium • Time: 10-15 seconds • Peel WARM (after 5 seconds) 	<ul style="list-style-type: none"> • Wait 24 hours before first wash • Turn garment inside out • Machine wash warm with mild detergent • Do not bleach • Do not dry clean • Dry at normal setting <p>Recommended Accessories: TTD Easy Mask, Siser weeder, Siser Squeegee, multipurpose paper, heat transfer cover sheet</p>
---	---	--



<ul style="list-style-type: none"> • Cut a piece of mask slightly wider than the image to cover • Remove the paper backing from the mask and set aside • Adhesive side up, place the mask down on a smooth, firm surface • With the image facing down, center it on the mask, letting the middle drop down on to the adhesive, followed by the rest of the image • Place your squeegee at a 45° angle over the center of the image. Using firm pressure, push the squeegee towards the outer edge of the image. This removes any trapped air between the image and the mask • Repeat this process in several directions • Lift a corner of the mask. Use a steady motion to separate the mask from the image. • Place the transferred image back on the shiny side of the original masking paper that you set aside. • We recommend using a cold laminator with our mask for large production runs <p>Watch the how-to TTD Easy Mask video on our youtube channel: https://www.youtube.com/watch?v=hUGTzqEnLHc</p>		
---	--	--

Visit us online at SiserNA.com for application videos, DigiPatterns™ and printable versions of our Tech Sheets

