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EXTRAREFLEX

Description Reflective, plotter cut heat seal material with polyester backing. Suggested for “difficult” fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas.

Average thickness: **110 micron**

Basic information Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

Plotter settings (eg. with SUMMACUT D60R plotter)

Blade: **new at 50°**

Minimum required pressure: **60 gf**

Transfer setup

1st step – Temp.: **160°C** Time: **2÷4”** Pressure: low (2 ÷ 3 bar)

2nd step – Temp.: **160°C** Time: **10”** Pressure: low (2 ÷ 3 bar)

Application instructions

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N.B.: if working on treated fabrics, perform an application and wash test first.

- 1) Remove the protective layer
- 2) Mirror cut the material
- 3) Weed the exceeding material
- 4) Place the material on the garment with its polyester backing
- 5) Heat apply for the first 2-4 seconds
- 6) Remove the support cold
- 7) Cover with silicon treated paper or Teflon®
- 8) Heat apply for the remaining 10 seconds

Suitable textiles

Polyamide, nylon and treated materials (not suited for treated and dye sublimation fabrics)

Washing instructions

Wait **24h** after the heat transfer

Do not use bleach or other aggressive chemical agents

Temp.: **30° Max**

Dry clean: **no**

Tumble dry: **not recommended**



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N.B.

All information given in this sheet are based on our experience.
We always recommend performing a test before starting standard production.
For best results we recommend to store the product away from direct sunlight.