



# Product Information

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## BRICK

**Description** Very thick PU plotter cut material, with polyester backing, available with matt or glossy finish.  
Despite the outstanding thickness, the material grants easy cutting, weeding and application and a high washing resistance.  
Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated

**Usage** Preheat the lower press plate for 15 seconds at 155°C.  
**Due to thickness it is possible to cut letters of 2 cm height minimum.**


- Mirror cut the material
- Weed the exceeding material
- Place the material on the garment with its polyester backing
- Heat apply at the conditions shown on the right
- Remove the carrier cold


*For glossy colors GOLD and SILVER:*


- Heat apply at the conditions shown on the right
- Remove the carrier cold
- Cover with silicon paper or teflon and press again for 5 seconds

**Washing** Wait at least **24 hours** from application before washing.  
Washing resistance up to **60°C**, best inside-out.  
Do not use bleach or other aggressive chemical agents.  
Not suitable for dry cleaning.  
Suitable for tumble dry, cotton program.

The product is REACH compliant  
The product is certified Öko-Tex® Standard 100 Class II

 **Average thickness**  
1000 microns

 **Suggested cutting settings**  
Blade: 60°  
Pressure: 150 gf  
Speed: 10 cm/sec

 **Transfer settings**  
25 seconds at 155°C  
(310°F)  
medium pressure  
(3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015  
ISO 14001:2015

www.tuv.com  
ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

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