

## Description

Premium PVC-free and plasticiser-free white high performance digital printing film, with a glossy surface

## Release Paper

Double sided PE coated *RapidAir*® paper, one side siliconised, 145 g/m²

## Adhesive

Solvent polyacrylate, repositionable, permanent, grey

## Area of use

For indoor and long-term outdoor graphic applications with the highest degree of brilliancy and durability, e.g. complete car wrapping. Particularly recommended in combination with the PVC-free and plasticiser-free laminating film, ORAGUARD® 289F. The *RapidAir*® technology enables easy and quick bubble-free application, especially of large-sized graphics or decals. Entrapped air can be easily removed by simply smoothing it out under the film.

## Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

## Technical Data

<b>Thickness*</b> (without protective paper and adhesive)	50 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,1 mm max.
<b>Temperature resistance***</b>	Adhered to aluminium, -50° C to +100° C, no variation
<b>Sea water resistance</b> (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 25 MPa Across: min. 25 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 150% Across: min. 150%
<b>Shelf life**</b>	2 years
<b>Minimum application temperature</b>	>+8° C
<b>Service life by specialist application</b> Under vertical outdoor exposure***	10 years (not printed)

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

## Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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