## LG Hausys Sign & graphic materials

# LP2812G(Gloss)

## Laminating Film for Protecting Digitally Printed Image

#### **Description:**

LP2842 is a high gloss calendered PVC film for protecting digitally printed image. It provides protection from damaging from UV radiation, scratch and abrasion. Moreover, it offers enhanced colors and durability.

#### Advantage:

- Protecting from UV rays, scratch and abrasion (Clear, Transparent grade)
- 2year durability
- Enhancing color of image
- Variable Width : 137cm(54"), 152cm(60")"

#### Areas of use:

Protection of digitally printed image (the usage of LP2842 is confined to laminating only)

#### **Characteristics:**

Item	Description	
Film	70 microns Transparent film with gloss finish	
Thickness	95 microns with adhesive (± 10 %)	
Adhesive	Acrylic based pressure sensitive (Solvent based)	
Adhesive color	Clear	
Liner	Double sides PE coated paper	
Application surfaces	Laminating of digital printing image	
Application temp.	$\geq 10^{\circ}$ °C (18 to 25 °C optimum)	

#### **Durability:**

Durability is based on field experience and exposure tests in South Korea. Outdoor durability is 2 years when properly processed and applied (In case of vertical exposure)

#### Shelf Life:

Shelf life is 1 year from factory shipment Storage condition: Free from excessive moisture, temperature, direct sunlight ( $20^{\circ}$ C x 50% R.H)



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#### **Physical Properties:**

Property	Metric units	Test Method
Thickness (Including adhesive)	95 / m ± 10	Micrometer
Tensile strength	$\geq 1.8$ kg/cm <sup>2</sup>	ASTM 882
Elongation	≥ 100%	ASTM 882
Peel adhesion(24hrs)	≥1,200g/in	180 peeling PSTC-1
Service temp. range	-25℃ ~82℃	Film applied Al panels 24hrs prior test
Application temp	≥ 10 °C	18 to $25^{\circ}$ C optimum, on clean substrate
Opacity	Tt >85	Haze Meter (Tt: Transmission)
Gloss	$60\uparrow$ (Gloss)	@60, in Machine Direction
Dimensional Stability	Max 0.5mm	Adhered to Aluminum Plate, Length Direction (80°C Oven, 24hr , Average)
Release liner thickness	0.14mm	

### Fabrication

#### Laminating

No heat is required. It can be used most squeeze roll laminators. Keep the film flat during lamination.

#### Warranty:

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