ORABOND[®] 1822

Description

This tape consists of a black closed-cell polyethylene foam coated on both sides with a modified solvent acrylate adhesive. The modified solvent acrylate adhesive possesses a good adhesion on difficult substrate surfaces.

Carrier

Closed-cell polyethylene foam, black, 1000 micron

Liner

White paper, both sides coated with silicone, 90 g/m²

Adhesive

Modified solvent acrylate

Area of use

For constructional fixing and installation of a variety of materials such as metal, plastics, glass, ceramics. This product provides an excellent bonding performance in the manufacture of solar panels offering long term exterior adhesion to aluminium and glass panels. Due to good UV, water and age resistance this product is suitable for external applications.

Technical Data

Thickness* (foam and adhesive)	1100 micron
Density*	58 kg/m³
Temperature resistance***	-40° C to +100° C
LoopTack* (FINAT TM 9)	32 N/25 mm
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min18 N/25 mmafter 20 min> 18 N/25 mm, foam tearafter 24 h> 18 N/25 mm, foam tear
Shear strength* (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 300 hours at 23° C > 6 hours at 70° C
Temperature resistance* (S.A.F.T.)	75° C
Shelf life**	2 years
Application temperature	> +18° C

* average ** in original packaging, at 20°C and 50% relative humidity *** 1h, normal climate of Central Europe

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