

**OVERPRINTING VARNISHES** 

CHOICE OF A UV INK

**DESIRED EFFECTS – EXAMPLES OF PRINTING** 











### THE RANGE OF UV PRODUCTS MAY BE DIVIDED IN:

O SCREEN PRINTING INKS







**PRODUCTS** 

## **UV INKS**

## SCREEN PRINTING INKS

UNIFAST SERIES 32.000

- NOVACURE SERIES 39.000
- THERMOFORM SERIES 101.000
- UV TECH SERIES 105.000
  - DURAFLEX SERIES 106.000
  - UV FLAT SERIES 109.000
  - UNIFLUTE SERIES 120.000
  - UV GREAT SERIES 122.000







FEATURES

PRINTING

SUBSTRATES

INDUSTRIAL APPLICATIONS

> COLOUR RANGE

Blacks and whites Opaque colours Four-colour process

Paper, cardboard, PVC, ABS, PMMA, and PET-G

Screen printing of advertising, POP,

stickers and labels. Print reel-to-reel

with Flat-Bed machines

### UNIFAST SERIES 32.000

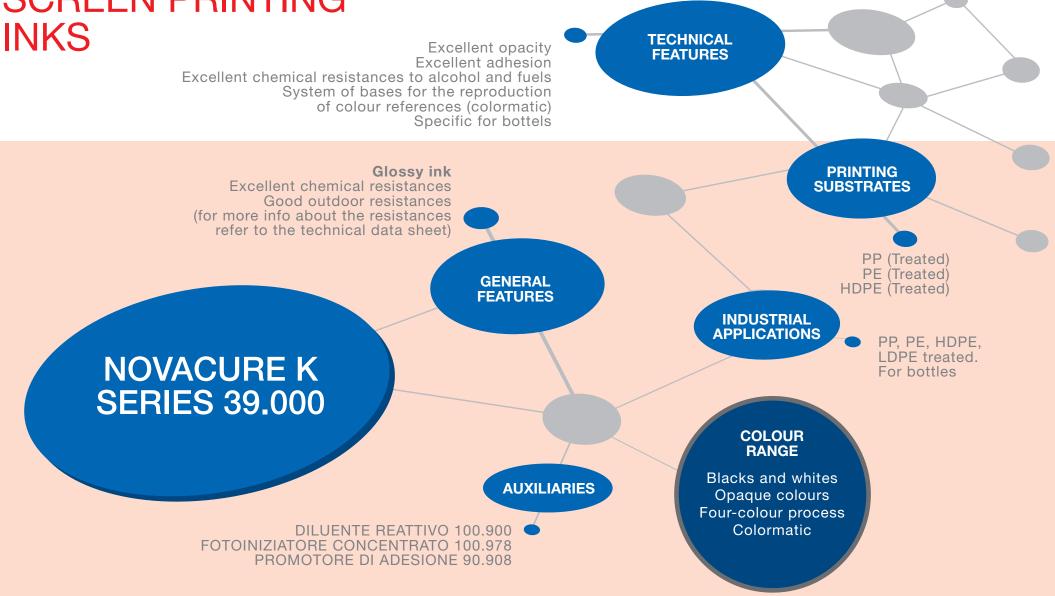
AUXILIARIES

DILUENTE REATTIVO 32.900 FOTOINIZIATORE CONCENTRATO 100.978 PROMOTORE DI ADESIONE 106.835 PROMOTORE DI ADSIONE 100.972





### SCREEN PRINTING **INKS**

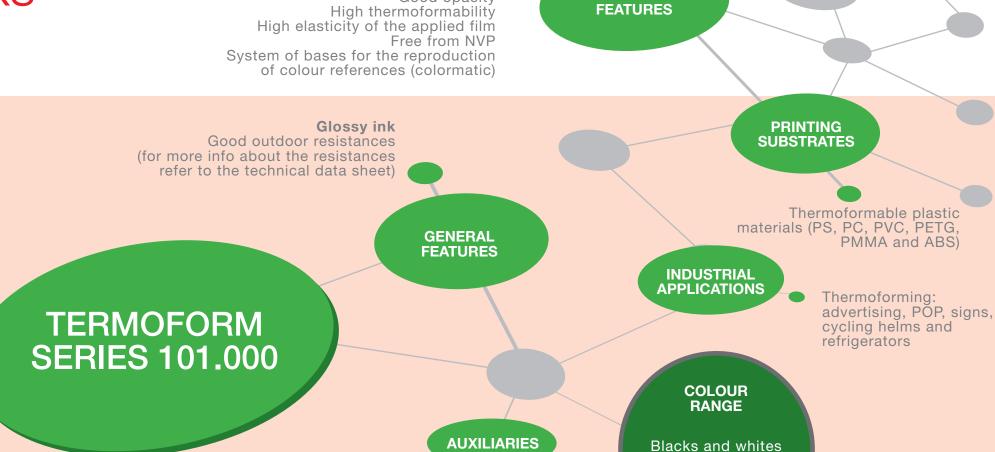






Good opacity

# SCREEN PRINTING



**TECHNICAL** 

Opaque colours Colormatic

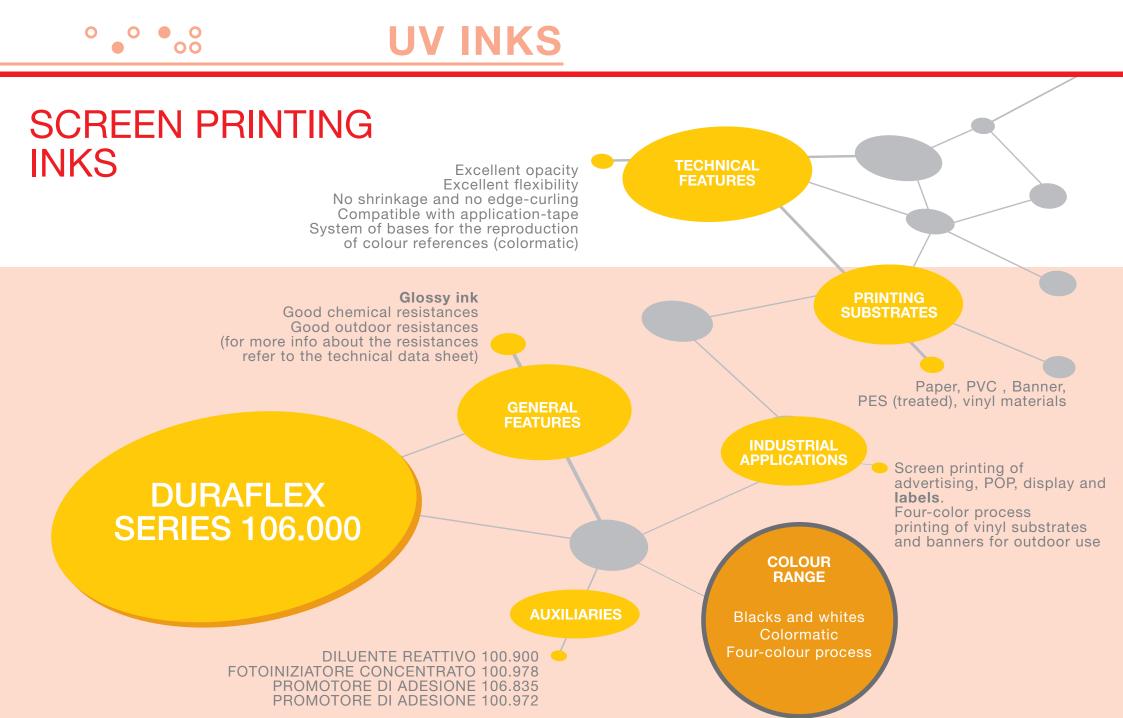
DILUENTE 101.900 HI-FORM REACTIVE 101.901 FOTOINIZIATORE CONCENTRATO 100.978

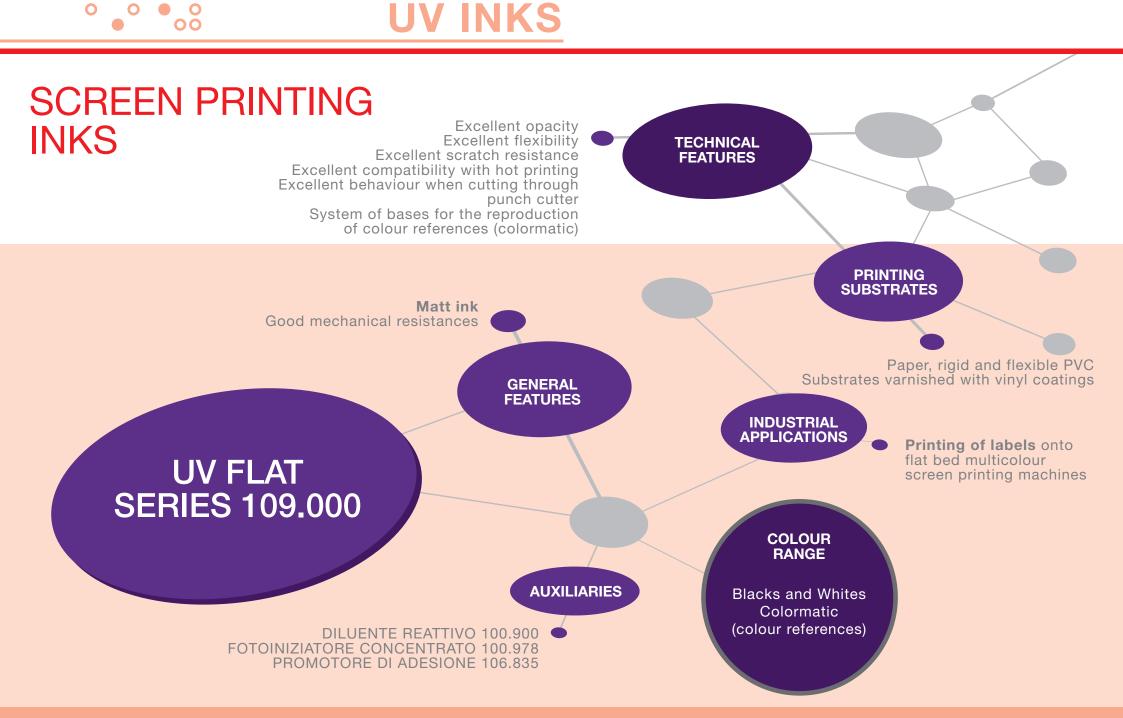




#### SCREEN PRINTING **INKS** Multipurpose **TECHNICAL** Good adhesion on severals substrates **FEATURES** Excellent opacity Good gloss level No edge-curling System of bases for the reproduction of colour references (colormatic) **Glossy ink** PRINTING Excellent chemical resistances **SUBSTRATES** Good outdoor resistances (for more info about the resistances refer to the technical data sheet) Paper, PVC, PET, PS, ABS, PES, PC, PMMA, pre-varnished metal GENERAL **FEATURES INDUSTRIAL** APPLICATIONS Screen printing of advertising, POP, display, **UV-TECH** stickers and membrane **kevboards SERIES 105.000** COLOUR RANGE **AUXILIARIES** Blacks and whites **Opaque colours** Colormatic DILUENTE REATTIVO 100.900 Four-colour process FOTOINIZIATORE CONCENTRATO 100.978 **PROMOTORE DI ADESIONE 106.835**



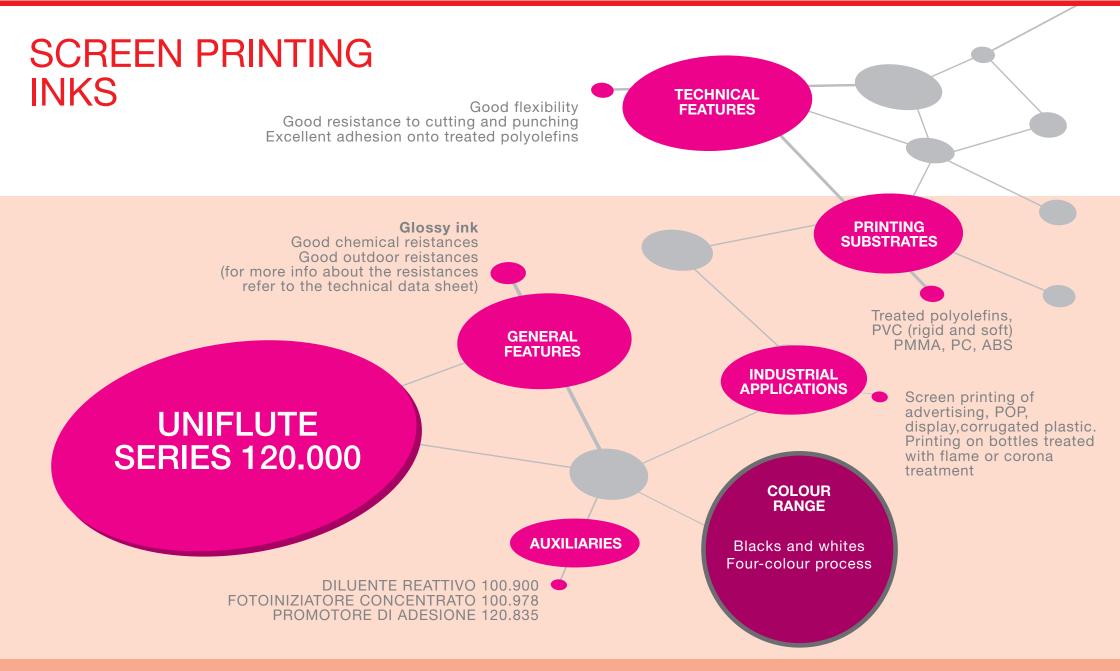








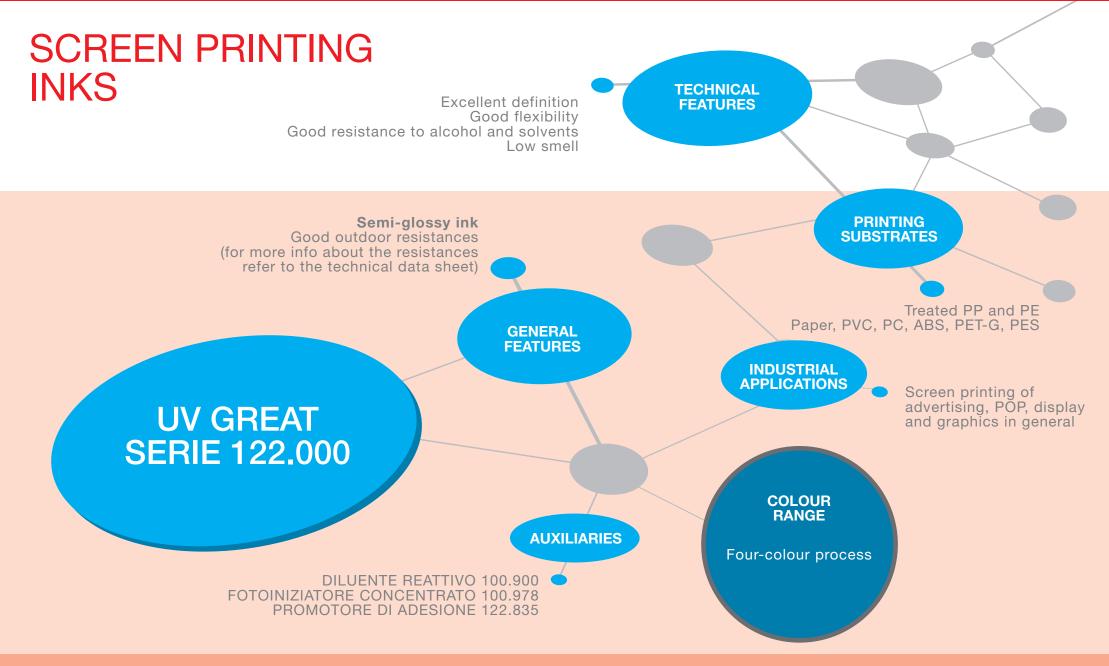














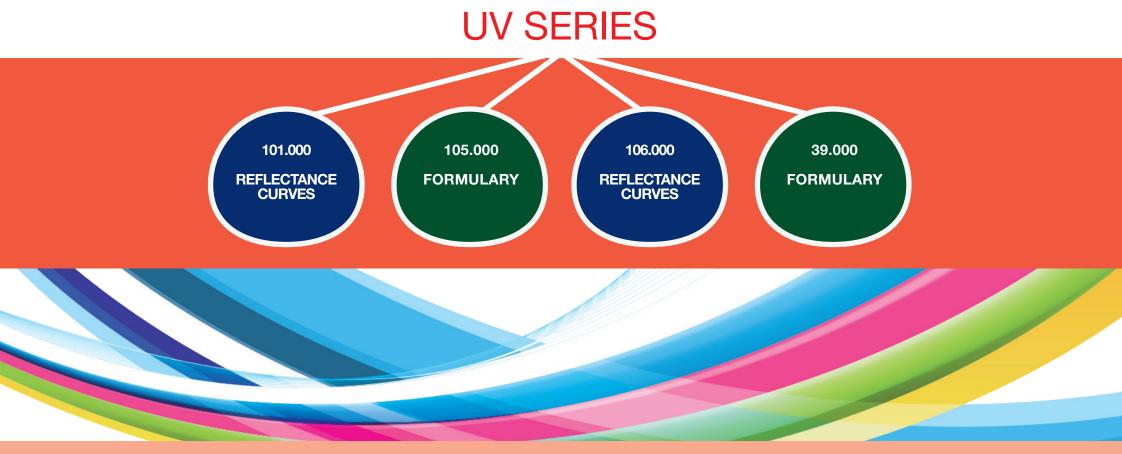
### COLORMATIC

It is the system of bases developed for the reproduction of color references.

The system uses mixable and ready-to-use inks, formulated with lead-free pigments, with good opacity and particularly performing if we consider chemical and physical resistance, and the resistance to atmospheric agents.

The formulas, however authentic in the reproduction of the reference colours, are strongly influenced by the type of support, the thickness of the ink film, the number of threads / cm of the fabric used and the printing conditions; moreover, because of the inks pigmentation, some colours may be strongly metameric.

**EPTA INKS** provides, depending on the ink, the formulary in electronic format or the reflectance curves for the instrumental formulation:







### **OVERPRINTING VARNISHES**

PRODUCTS

VERNICE SOVRASTAMPA UV - 229 NF

POLIKAST VERNICE SOVRASTAMPA LUCIDA 39891NF

POLIKAST VERNICE LUCIDA PER CARTA E OPP 39895M

POLIKAST VERNICE SOVRASTAMPA OPACA - 39894M

VERNICE UV 34.890NF NON INGIALLENTE TOYS 34890NF

VERNICE OVERPRINT A.R. 101890M

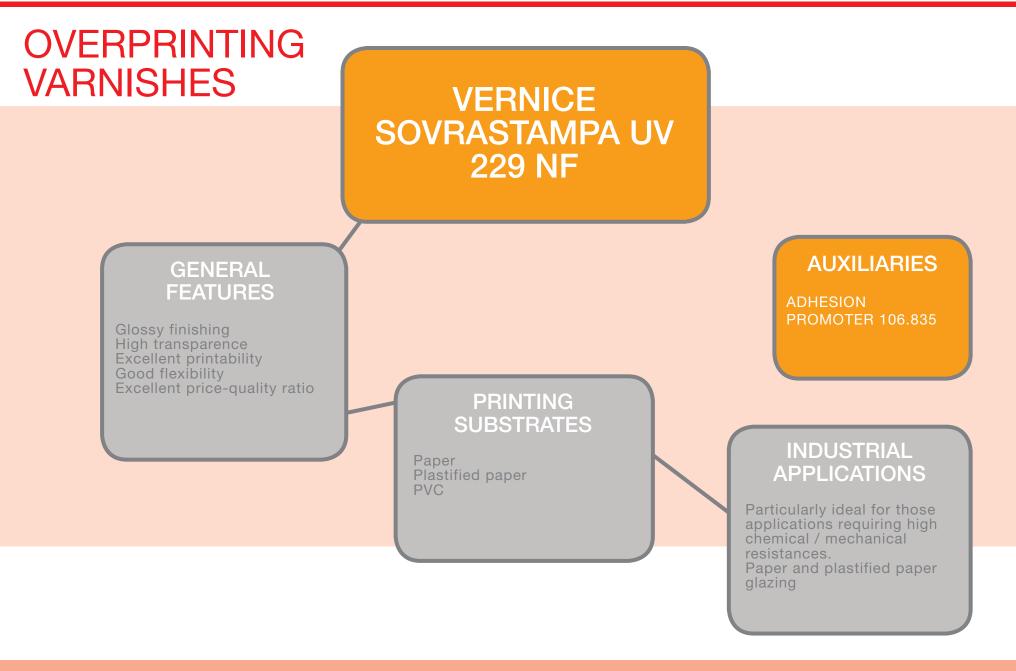
HT VARNISH NEW E M994548

PAPER GLITTER BINDER UV - M415415

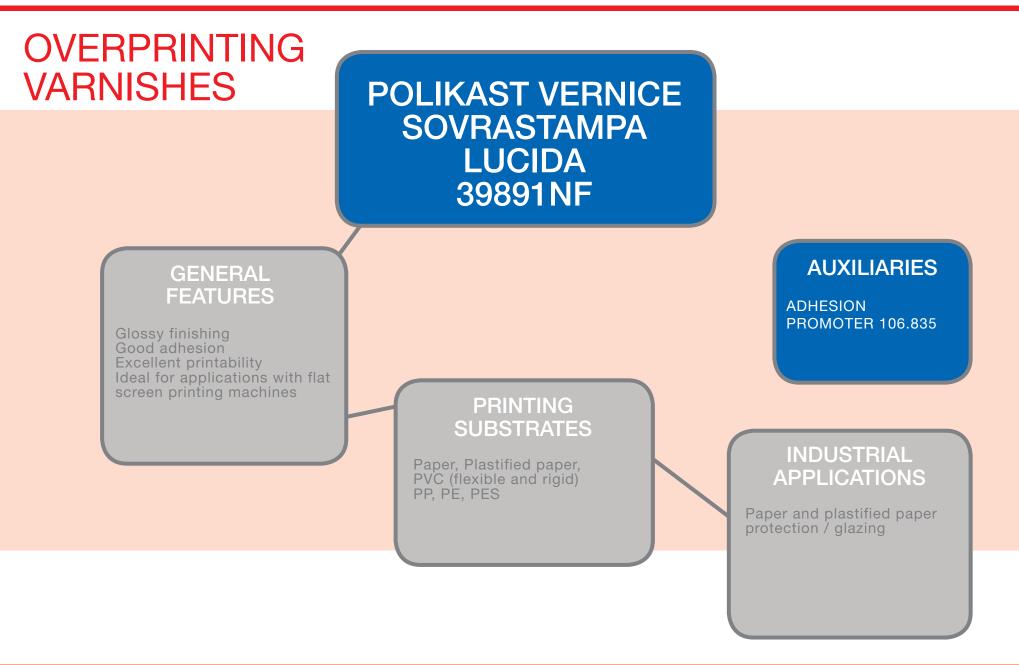














## **UV INKS**

### OVERPRINTING VARNISHES

### POLIKAST VERNICE LUCIDA PER CARTA E OPP 39895M

#### GENERAL FEATURES

Very glossy finishing High transparence High printability Excellent chemical resistances Excellent mechanical resistances Ideal for applications with cylinder screen printing machines

#### PRINTING SUBSTRATES

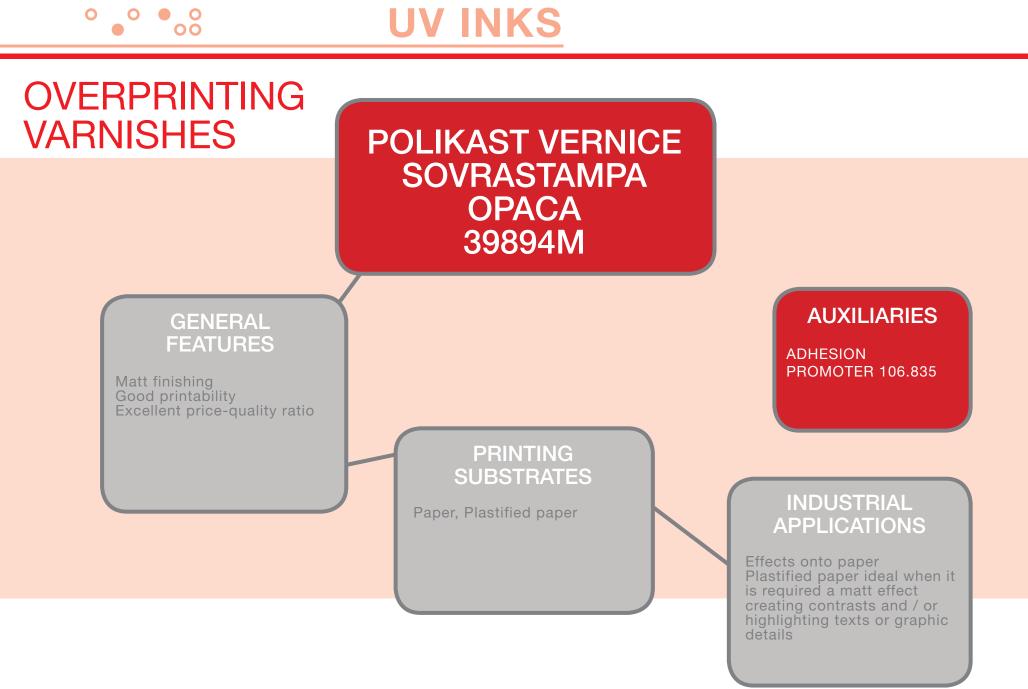
Paper, Plastified paper PES (Treated) PP (Treated) PE (Treated) PROMOTER 106.835

ADHESION

**AUXILIARIES** 

Particularly ideal for those applications requiring high chemical / mechanical resistances. Paper and plastified paper glazing "Windows for membrane keyboards"

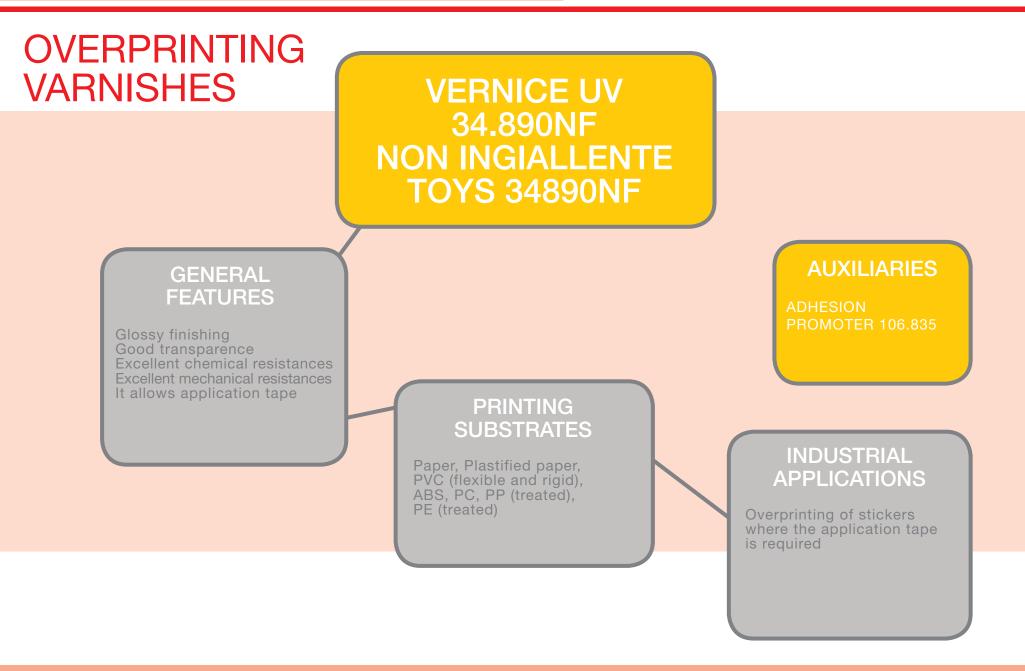






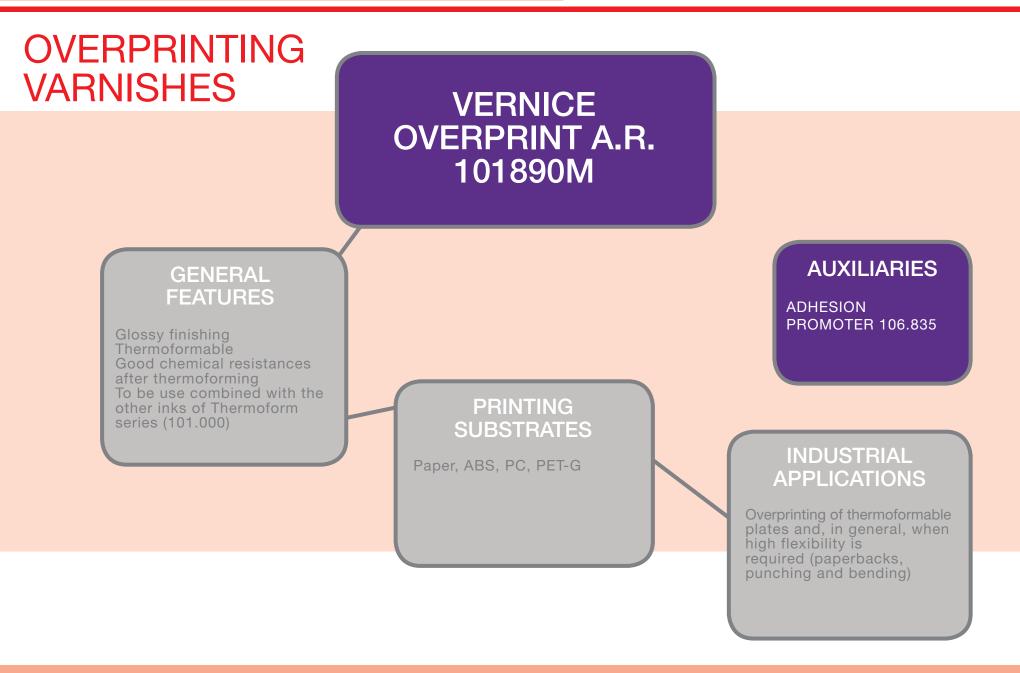








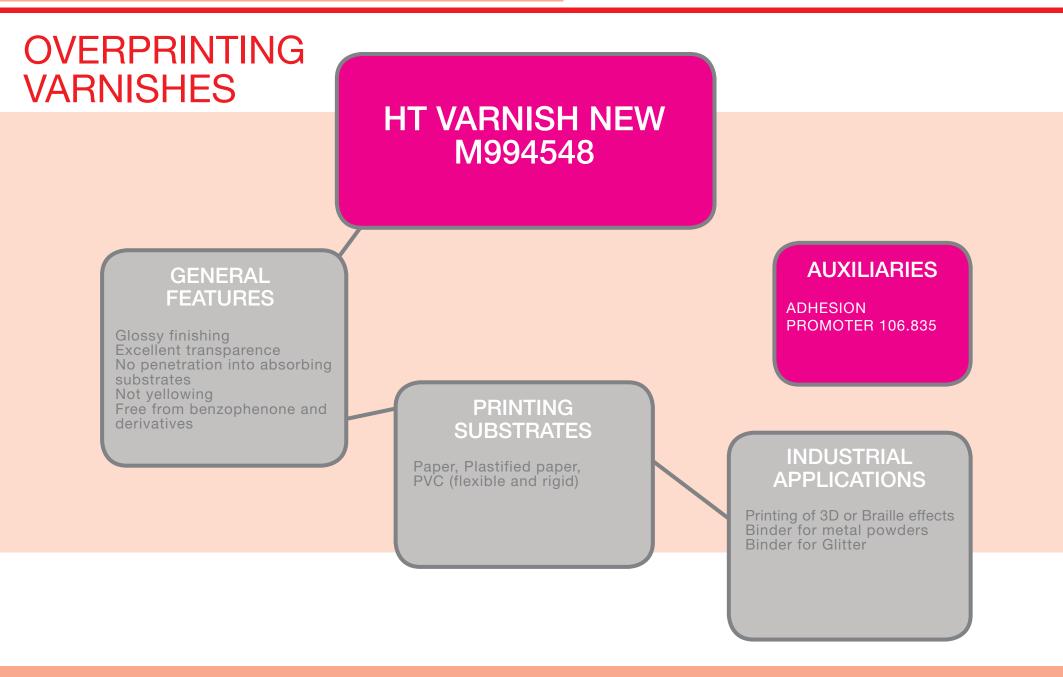


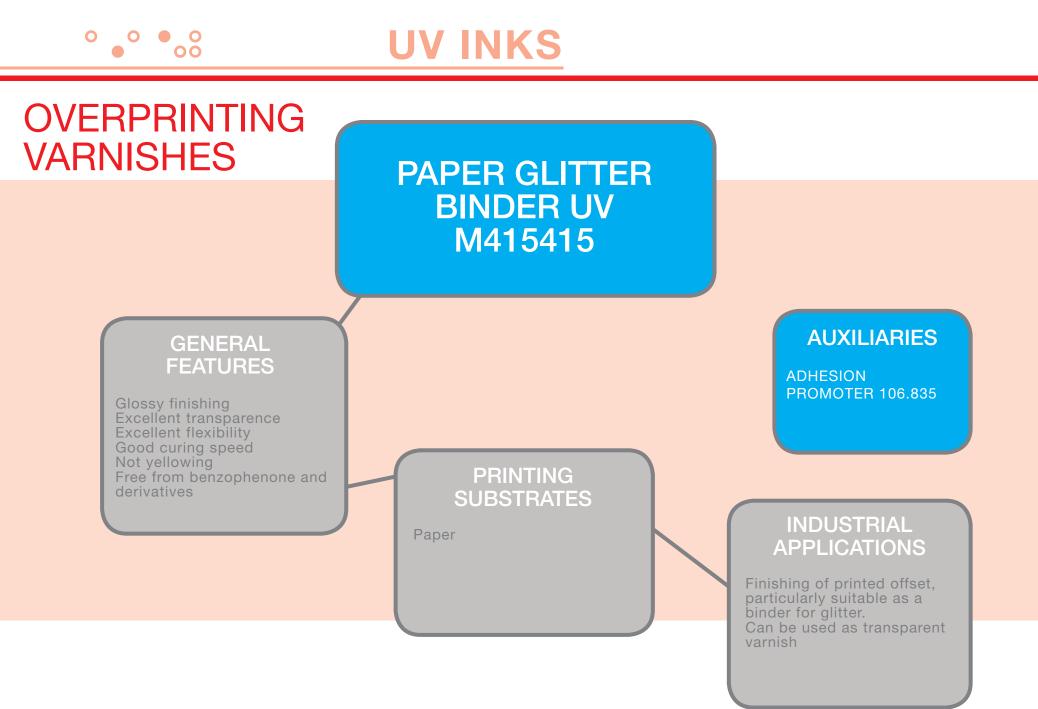
















UV inks may be used for different industrial applications. The choice can be made according to the:









PRINTING SUBSTRATE

INK	ABS	Acrylonitrile-styrene-acrilate	Cellulose acetate	Cellulose	Wood	Epoxy resins	High density polyethylene	Low density polyethylene	Melamine Formaldehyde	Pre-varnished metal	Stainless Steel	Metal	Polyamide	Polyester	Expanded polystyrene	Polycarbonate	PET	PET-G	Phenolic resins	Polymetylmetacrylate	PP/OPP	Polyurethane	PVC	Polystirene	Styrene-Acrylonitrile	Glass
UNIFAST 32.000	•		•	•	•	•				•				•	•	•	•				•1		•	•	•	
NOVACURE 39.000							•	•		•1											•					•1
THERMOFORM 101.000	•													•		•		•		•			•	•		
UV TECH 105.000	•	•	•	•	•	•	•2	•2						•		•	•	•		•		•	•	•	•	
DURAFLEX 106.000	•																						•	•	•	
UV FLAT 109.000																							•			
UNIFLUTE 120.000	•	•	•	•	•	•	•	•	•					•				•		•	•		•	•		
UV GREAT 122.000	•		•	•	•	•	•3	•3						•			•	•			•3		•	•		
AQUAPLUS 110.000				•																						

1 By adding 10% adhesion promoter 90.9082 By adding 5% adhesion promoter 106.8353 By adding 5% adhesion promoter 122.835







The ink may be chosen according to the final characteristics that the application must have, knowing the qualities and the characteristics of the printing substrates.

#### **APPLICATION FEATURES**

- -O APPLICATION TAPE
- -O THERMOFORMABLE
- DIE CUTTING RESISTANT
- FINISHING (glossy, matt, satinized)
- -O OVERPRINTABLE
- -O FLEXIBLE











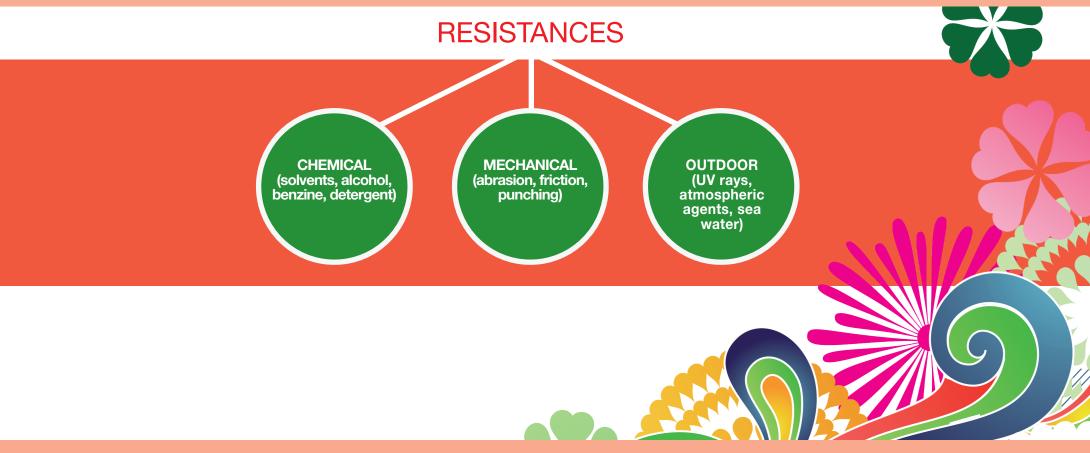














## DESIRED EFFECTS

000

#### THERMOFORMING

#### The ink to be used for this application is THERMOFORM SERIE 101.000M

#### Thermoforming

Ο

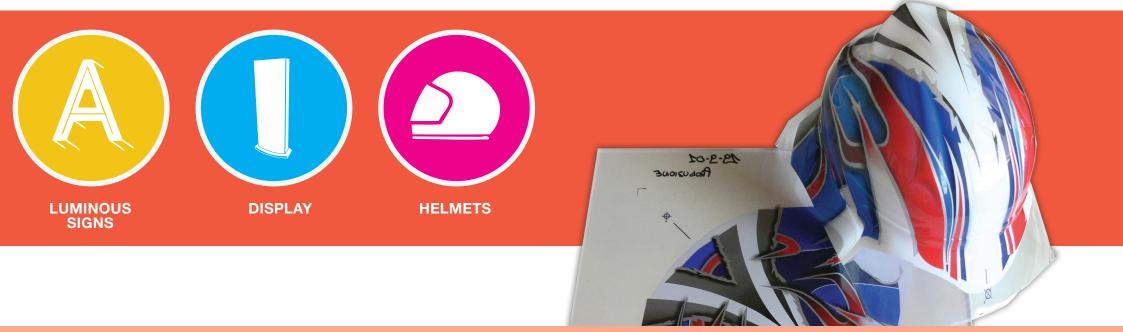
Thermoforming is a hot working process on plastic materials as: ABS, PS, PMMA, PC, PET-G etc. It is carried out under pressure or under vacuum.

**UV INKS** 

#### Thermoforming under vacuum

The plastic material is heated until the plastification temperature (temperature at which the material can be stretched without breaking). Subsequently, the substrate is made to adhere, perfectly, to the forming mold (for depression obtained by the vacuum circuit integral to the mold) getting the desired shape (forming). After the forming process, the material is cooled directly on the mold to prevent distortion.

#### There are many fields of application:







## DESIRED EFFECTS

#### BOTTLES

The inks used for this appliction are: NOVACURE SERIE 39.000 / UNIFLUTE SERIE 120.000

#### **Bottles**

The packaging market is able to offer integrated solutions with the communication strategies of the leading brands both if you are looking for a standard proposal or fon an exclusive one. Markets that use them are: food, cosmetic, pharmacy, communication. The materials commonly used are HDPE, PETG, PETE, PP. The UV screen gives excellent results in terms of detail of the pictures, of chemical and mechanical resistances as well as the printing speed suitable for the process industry. The screen printing process can not be separated from the initial corona discharge treatment or flame treatment, essential to ensure adhesion of the ink.







#### Epta Inks SpA

Via A. De Gasperi, 1 - 22070 Luisago (CO), Italy Ph. +39 031 9090111 Fax +39 031 920505 www.eptainks.com

#### Epta Inks SpA

Via Zamenhof, 12 - 36100 Vicenza, Italy Ph. +39 0444 914382 - Fax +39 0444 918196

#### Epta China Chemicals Co., Ltd.

Building A12, No.5399, Waiqingsong Road Qingpu I.Z. - 201700 Shanghai, China Ph. +86 21 69211223 - 69211286 Fax +86 21 69211225

#### Epta Spain S.L.U.

Can Coll, 15 - naves 22-23 - 08185 Lliçá de Vall Barcelona, Spain Ph. +34 93 8439217 - Fax +34 93 8439127

#### Epta Inks Türkiye

Egitim Mah. , Acikgoz Sok. Ogun Is Merkezi No. 2 Kat 2 D:8, 34722 Hasanpasa - Kadikoy, ISTANBUL Ph. 0216 - 3383016 - Fax 0216 3383089

#### Epta India (PVT) Ltd.,

(A Subsidiary of Epta Inks, SpA., Italy) No.8, 5th street, PudhuThottam, Sheriff Colony Tiruppur - 641 604, India Ph. 0421-2210244,2216988 - @mail: info@eptainks.co.in

#### BE NATURAL, BE FREE!

Every two seconds a forest area - sizing a football field - is destroyed! We believe in developing a Sustainable Chemistry as we believe that the respect for the environment is part of our responsibility. With a few simple, everyday efforts you can help us to reduce pollution, consume less energy and water and produce less waste:

- Download our brochures from our website

- Spread the information to your customers through internet and @mail
- Print brochures only if really necessary choosing Recycled Paper

#### Do like us: BE NATURAL, BE FREE