

### **TOPICS**

PHOTOEMULSIONS FOR TEXTILE: CLASSIFICATION

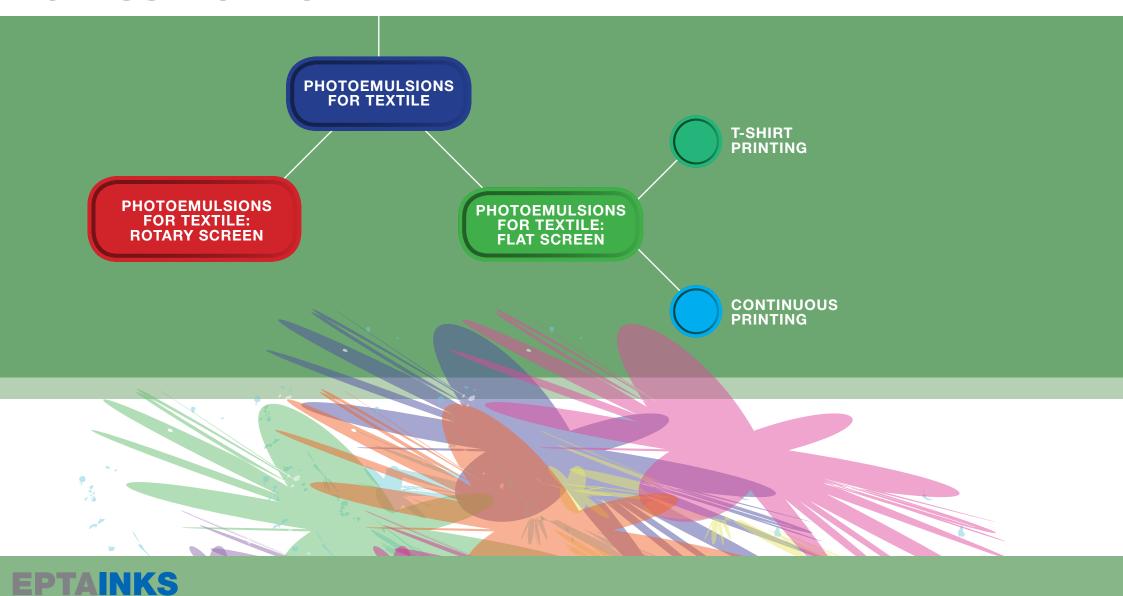
PHOTOEMULSIONS FOR TEXTILE: ROTARY SCREEN

Summary table 1

WORKING STEPS AND ANCILLARY PRODUCTS



## **CLASSIFICATION**



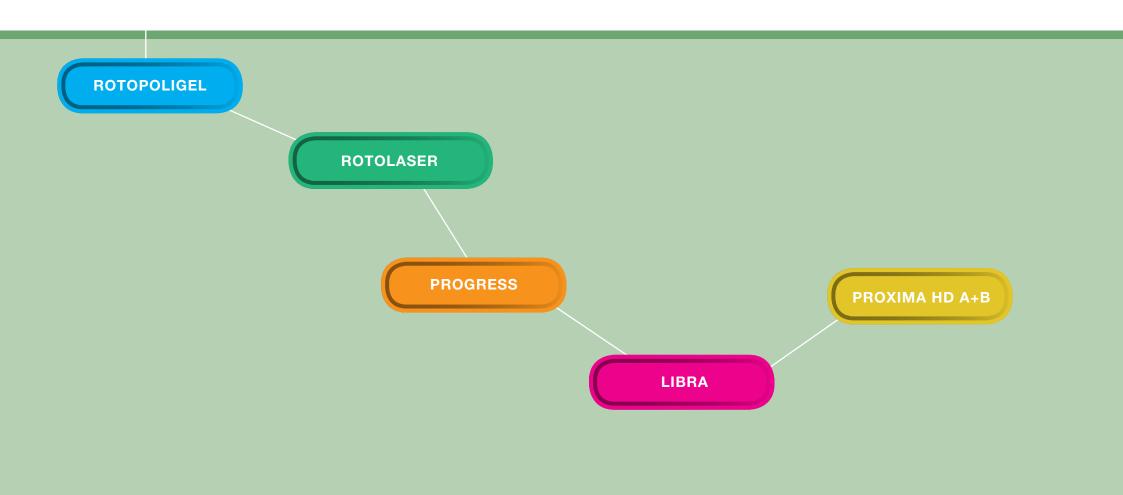
# PHOTOEMULSIONS FOR TEXTILE: ROTARY SCREEN

Rotary textile printing is the technique where the fabrics decoration is obtained with the use of metal micro-pierced cylinders



**EPTAINKS** 

### **ROTARY PRINTING**





### THE RANGE



#### WHAT IS IT?

Traditional emulsion in different colours to be sensitized by Dichromate.

- BLU: for any mesh type, single or double squeegee coating, excellent print resistances, available for film, wax jet and Laser CO2 engraving system
- ROSSO PS: for any mesh type, single or double squeegee coating, good engraving fidelity of the fine details, particularly ndicated for ink jet engraving method
- ROSSO NT/P: for any mesh type, suitable to obtain drawings gradient and fine lines, coating with single or double squeegee technique, it can be used both with traditional engraving systems and with wax jet and Laser CO2, the red colour remains even after the polymerization of the cylinder
- ROTOPOLIGEL AE: low smell, tack-free, short exposure time, good engraving fidelity, good resistance to printing pastes, after printing it can be recovered with suitable emulsion removers



# THE RANGE



#### **GENERAL FEATURES**

APPLICATION	CLASS	SENSITIZER	C	OLOUR	9/	6 SOLID	
ROTARY	TRADITIONAL	CHROME	BLL	JE - RED		37	ROTOPOLIGEL BLU, PS, NT/P
ROTARY	TRADITIONAL	CHROME	LIG	HT BLUE		38	ROTOPOLIGEL AE
VISCOSITY	HIGH TEMPERA	TURE RECOVE	ERY*	DEFINITI	ION	RESOLUTION	ON
12000 cPs	YES	YES		4>5		4>5	ROTOPOLIGEL BLU, PS, NT/P
9000 cPs	YES	YES		4		4	ROTOPOLIGEL AE

### **RESISTANCES**

CHEMICAL	MECHANICAL	
5	5	ROTOPOLIGEL BLU, PS, NT/P
4	4	ROTOPOLIGEL AE

### **COMPATIBLE INKS**

WATER BASED	WALLPAPER	SUBLIMATION	SOLVENT BASED
5	4	5	NO



### THE RANGE

ROTOLASER

#### WHAT IS IT?

Ready to use product (no sensitizer needed) for the preparation of rotary screen, which must be engraved by means of ablative laser unit (LEN CO2).

- Coating with double squeegee technique
- Excellent resistance to chemical/mechanical stress, even with applications of low thickness emulsion
- Available in Blue colour (Rotolaser 401) and in Red colour (Rotolaser 400) as well



### THE RANGE



### **GENERAL FEATURES**

APPLICATION	CLASS	SENSITIZER	COLOUR	% SOLID
ROTARY	LASER CO2	NO	BLU E- RED	22

VISCOSITY	HIGH TEMPERATURE	RECOVERY*	DEFINITION	RESOLUTION
2000 cPs	YES	YES	4	4

### **RESISTANCES**

CHEMICAL	MECHANICAL
5	5

#### **COMPATIBLE INKS**

WATER BASED	WALLPAPER	SUBLIMATION	SOLVENT BASED
5	5	5	5



### THE RANGE



#### WHAT IS IT?

It is a photoemulsion with enhanced chemical/physical properties, to be sensitized with the most harmless Diazo compounds.

- Available for use with any number of mesh
- It can be used with traditional engraving method, wax jet, ink jet system and also with CTS Blue Laser diode (LDE)
- Coating with single or double squeegee technique
- Innovative in the field of textile screen making, because CHROME SALTS ARE NOT USED, rather the most harmless DIAZO COMPOUNDS



# THE RANGE



### **GENERAL FEATURES**

AP	PLICATION	CLASS	SENSITIZER	COLOUR	% SOLID
	ROTARY	DUAL-CURE	DIAZO HDR	RED	39

VISCOSITY	HIGH TEMPERATURE	RECOVERY*	DEFINITION	RESOLUTION
9000 cPs	YES	YES	4	4

### **RESISTANCES**

CHEMICAL	MECHANICAL
5	5

### **COMPATIBLE INKS**

WATER BASED	WALLPAPER	SUBLIMATION	SOLVENT BASED
5	4	4	NO



### THE RANGE



#### WHAT IS IT?

It is the latest environmentally safe photoemulsion, to be used with Diazo sensitizer compounds.

- To be applied through the CTS technology with DMD/DLE and Blue Laser Diode (LDE)
- Available for the use on rotary screens with any number of mesh
- High Definition and Resolution results of the engraved patterns
- Notable features on textile printing process
- Double squeegee coating technique



# THE RANGE



#### **GENERAL FEATURES**

APPLICATION	CLASS	SENSITIZER	COLOUR	% SOLID
ROTARY	DUAL-CURE	DIAZO MICRO HD	BLUE	38

VISCOSITY	HIGH TEMPERATURE	RECOVERY*	DEFINITION	RESOLUTION
10000 cPs	YES	YES	5	4

### **RESISTANCES**

CHEMICAL	MECHANICAL
5	5

### **COMPATIBLE INKS**

WATER BASED	WALLPAPAER	SUBLIMATION	SOLVENT BASED
5	5	4	NO



### THE RANGE



#### WHAT IS IT?

Two-component photosensitive lacquer available for the use on rotary screens, particularly on high mesh count.

- The sensitizer is not compulsory
- Realized for the use with all CTS optical systems
- Outstanding level of Definition and Resolution parameters
- Exceptional resistance on textile printing process



# THE RANGE



### **GENERAL FEATURES**

APPLICATION	CLASS	SENSITIZER	COLOUR	% SOLID
ROTARY	PURE-POLYMER	NO	RED	NA

VISCOSITY	HIGH TEMPERATURE	RECOVERY*	DEFINITION	RESOLUTION
NA	YES	YES	5	5

### **RESISTANCES**

CHEMICAL	MECHANICAL
5	5

### **COMPATIBLE INKS**

WATER BASED	WALLPAPER	SUBLIMATION	SOLVENT BASED
5	5	5	3



### **SUMMARY TABLE**

	CLASS	WATER BASED	WALL PAPER	SUBLI	SOLVENT BASED
ROTOPOLIGEL BLU // PS, NT/P	TRADITIONAL	5	4	5	NO
ROTOPOLIGEL AE	<ul><li>TRADITIONAL</li></ul>	4	3	4	NO
ROTOLASER 🔾 —	LASER CO2	5	5	5	5
PROGRESS 🛑 —	<ul><li>DIAZO DUAL-CURE</li></ul>	5	4	4	NO
LIBRA 🔵	<ul><li>DIAZO DUAL-CURE</li></ul>	5	5	4	NO
PROXIMA HD 🕒	<ul><li>PURE POLYMER</li></ul>	5	5	5	3

Key: 0= min 5= max



### **WORKING STEPS & ANCILLARY PRODUCTS**

**Epta Inks** has made the best selection of ancillary products for the pre-press processes; some of them are indicated in the Working Steps here following. Moreover, the range includes:

- Permanent adhesives
- Catalysts, Solvents and Thinners
- Products for specimen papers
- Additives for increasing the film photographic density and more



### **CYLINDER PREPARATION**

	STANDARD				
Degreasing			ROTONET CONC.		
Emulsion preparation		ROTOPOLIGEL SERIES  Use SENSITIZER 305 (10%).  See the TDS for more and detailed info	TO BE SENSITIZED 1  LIBRA / PROGRESS  Use DIAZO SENSITIZER compounds.  See the TDS for more and detailed info	PROXMA HD A+B  Mix SOLUTION A with SOLUTION B  See the TDS for more and detailed info	
Emulsion application		The application dependent	<b>1 coat</b> s on the coating method. See the TDS for more ar	nd detailed info	
Drying	35°C (60 mm)	<sup>1</sup> Drying	[25-30]°c¹ ¹Drying time depends on the applied emulsion quantity. See the TDS for more and detailed info		
Engraving		¹Ex <sub>l</sub>	<sup>1</sup> Exposure time depends on the used exposure unit.  See the TDS for more and detailed info		
Development		Dip the screen into water at	Dip the screen into water at room temperature for about 5 minutes. Rinse off through a water jet.  See the TDS for more and detailed info		
Retouching		Retou	Retouching may take place with ROTORET MONO. See the TDS for more and detailed info		
High temperature curing		Polymo	Polymerisation must be at 180°C for 1 hour minimum. See the TDS for more and detailed info		



### **CYLINDER RECOVERY**







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